SAFETY DATA SHEET, Doc #: SDS-129, Rev 0, 4/2/2019

Section 1- Identification

Product Name: Siser Cyan
Product Identifier: XSISER 209092

Relevant identified uses of the substance or mixture and uses advised against
Recommended use
- Aqueous based ink for digital printing

Details of the supplier of the safety datasheet
Manufacturer
- Sawgrass Technologies
  2233 Highway 17 North
  Mount Pleasant, SC 29466
  United States
  www.sawgrassink.com

Emergency telephone numbers:
CHEMTREC (Worldwide, 24hrs, 7 days a week): +1 703-741-5970 / 1-800-424-9300
Sawgrass Technologies: (US 0800 EST-1700 EST, 1300 UTC-2200 UTC): (011) 843-884-1575
Section 2- Hazard Identification

Classification of the substance or mixture:
The product does not need classification according to OSHA HazCom Standard 29 CFR paragraph (d) of §1910.1200(g) and GHS Rev 03.

Label elements:
- GHS label elements: Non-Regulated Material
- Hazard pictograms: Non-Regulated Material
- Signal word: Non-Regulated Material
- Hazard statements: Non-Regulated Material
- Unknown acute toxicity:
  0 % of the mixture consists of component(s) of unknown toxicity.

Classification system:

NFPA ratings (scale 0 - 4)
- Health = 0
- Fire = 0
- Reactivity = 0

HMIS-ratings (scale 0 - 4)
- Health = *0
- Fire = 0
- Reactivity = 0

Precautionary Statements

Prevention
- P201: Obtain special instructions before use.
- P202: Do not handle until all safety precautions have been read and understood.
- P264: Wash thoroughly after handling.
- P271+235: Use in a cool, well-ventilated area.
- P280: Wear protective gloves, protective clothes, eye protection, and face protection.
- P270: Do not eat, drink, or smoke when using this product.
- P260: Do not breathe dust/fumes/gas/mist/vapors/spray.

Response
- P312: Call a POISON CENTER or doctor/physician if you feel unwell.
- P302+352: IF ON SKIN: Wash with plenty of soap and water.
- P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P362: Take off contaminated clothing and wash before reuse.
- P332+313: If skin irritation occurs: Get medical advice/attention.
- P337+313: If eye irritation persists: Get medical advice/attention.
- P321: Specific treatment, see supplemental first aid information.
- P370+378: IN CASE OF FIRE: Use appropriate media for extinction.

Storage
- P403+233: Store in a cool, well-ventilated place. Keep container tightly closed.
- P405: Store locked up.

Disposal
- P501: Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Hazard(s) not otherwise classified (HNOC): None known

See Section 12 for Ecological Information.
Section 3- Composition/Information on Ingredients

Substances

- Material does not meet the criteria of a substance

Mixtures

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Cas #</th>
<th>% (weight)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proprietary Organic Materials</td>
<td>-</td>
<td>≤ 5%</td>
</tr>
<tr>
<td>Proprietary Dye</td>
<td>-</td>
<td>≤ 10%</td>
</tr>
<tr>
<td>Diethylene Glycol</td>
<td>111-46-6</td>
<td>≤ 60%</td>
</tr>
<tr>
<td>Distilled Water</td>
<td>7732-18-5</td>
<td>Balance</td>
</tr>
</tbody>
</table>

See Section 11 for Toxicological Information.

Section 4- First-Aid Measures

Description of first aid measures

Inhalation
- Move victim to fresh air. Administer oxygen if breathing is difficult. Give artificial respiration if victim is not breathing.

Skin
- In case of contact with substance, immediately flush skin with running water for at least 20 minutes. Wash skin with soap and water. Take off contaminated clothing and wash before reuse. If skin irritation occurs: Get medical advice/attention.

Eye
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion
- Do NOT induce vomiting. If person is drowsy or unconscious and vomiting, place on the left side with head down. Seek medical attention.

Most important symptoms and effects, both acute and delayed
- Refer to Section 11 - Toxicological Information.

Indication of any immediate medical attention and special treatment needed

Notes to Physician
- All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.

See Section 2 for Potential Health Effects
Section 5 - Fire-Fighting Measures

Extinguishing media
Suitable Extinguishing Media ● Regular foam, carbon dioxide, dry chemical.

Special hazards arising from the substance or mixture
Unusual Fire and Explosion Hazards ● None

Hazardous Combustion Products ● Special Firefighting Procedures: Full emergency equipment with self-contained breathing apparatus and full protective clothing should be worn by fire fighters. During a fire, vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion. Isolate from heat, electrical equipment, sparks and open flame. Closed container may explode when exposed to extreme heat. Solvent vapors may be heavier than air. Stagnant air may cause vapors to build up and travel along the ground to an ignition source which may result in a flash back to the source of the vapors.

Section 6 - Accidental Release Measures

Personal precautions, protective equipment and emergency procedures
Personal Precautions ● Wear appropriate protective equipment including respiratory protection as conditions warrant. Do not touch or walk through spilled material. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Emergency Procedures ● As an immediate precautionary measure, isolate spill or leak area for at least 50 meters (150 feet) in all directions. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area) Keep out of low areas. Keep unauthorized personnel away. Stay upwind. Ventilate closed spaces before entering.

Environmental precautions ● Avoid run off to waterways and sewers.

Methods and material for containment and cleaning up
Containment/Clean-up Measures ● Stop leak if you can do it without risk. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Use clean tools to collect absorbed material. LARGE SPILLS: Dike far ahead of liquid spill for later disposal.
Section 7 - Handling and Storage

Precautions for safe handling

Handling
● Keep away from heat and ignition sources – No Smoking. Use only with adequate ventilation.

Conditions for safe storage, including any incompatibilities

Storage
● Store in a cool/low-temperature, well-ventilated place away from heat sources. Keep container closed when not in use. Keep away from incompatible materials.

Incompatible Materials or Ignition Sources
● Will not easily ignited by heat, sparks or flames. Containers may explode when heated.

Section 8 - Exposure Controls/Personal Protection

Control parameters
● In accordance with good industrial practices, handle with care and avoid personal contact.

Exposure controls
Engineering Measures/Controls
● Adequate ventilation systems.

Personal Protective Equipment
Pictograms

Respiratory
● In case of insufficient ventilation, wear suitable respiratory equipment. Follow the OSHA respirator regulations found in 29 CFR 1910.134. Use a NIOSH/MSHA approved respirator if exposure limits are exceeded or symptoms are experienced.

Eye/Face
● Wear safetyglasses.

Hands/Skin/Body
● Wear safetygloves.
General Industrial Hygiene Considerations

- Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly with soap and water after handling and before eating, drinking, or using tobacco. Safety shower and eye wash should be available close to work areas.

Environmental Exposure Controls

- Follow best practice for site management and disposal of waste. Avoid release to the environment.

Key to abbreviations

ACGIH = American Conference of Governmental Industrial Hygiene
NIOSH = National Institute of Occupational Safety and Health
OSHA = Occupational Safety and Health Administration
MSHA = Mine Safety and Health Administration

TWA = Time-Weighted Averages are based on 8h/day, 40h/week exposures
STEL = Short Term Exposure Limits are based on 15-minute exposures
STEV = Short Term Exposure Value

Section 9 - Physical and Chemical Properties

Information on Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Material Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Physical Form</strong></td>
</tr>
<tr>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Appearance</strong></td>
</tr>
<tr>
<td>Odor</td>
</tr>
<tr>
<td><strong>Aqueous colored liquid</strong></td>
</tr>
<tr>
<td><strong>pH</strong></td>
</tr>
<tr>
<td>6-10</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
</tr>
<tr>
<td>Odorless</td>
</tr>
<tr>
<td><strong>Boiling Point</strong></td>
</tr>
<tr>
<td>~100 °C</td>
</tr>
<tr>
<td><strong>Freezing Point</strong></td>
</tr>
<tr>
<td>&lt; 0 °C</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
</tr>
<tr>
<td>2-8 mPa.s @ 25°C</td>
</tr>
<tr>
<td><strong>Solubility in Water</strong></td>
</tr>
<tr>
<td>Miscible</td>
</tr>
<tr>
<td><strong>Specific Gravity</strong></td>
</tr>
<tr>
<td>1.07-1.12 g/cm³ @ 25°C</td>
</tr>
<tr>
<td><strong>Vapor Density</strong></td>
</tr>
<tr>
<td>&gt;1 (air = 1)</td>
</tr>
</tbody>
</table>

Section 10- Stability and Reactivity

Reactivity

- No dangerous reaction known under conditions of normal use.

Chemical stability

- Stable under normal temperatures and pressures.
Possibility of hazardous reactions

- Hazardous polymerization will not occur.

Conditions to avoid

- Hazardous polymerization will not occur.
- High temperatures.

Incompatible materials

- Oxidizing agents, strong acids.

Hazardous decomposition products

- In case of fire oxides of carbon, hydrocarbons, fumes or vapors, soot and smoke may be produced.

Section 11 - Toxicological Information

Information on toxicological effects

<table>
<thead>
<tr>
<th>Component Name</th>
<th>CAS</th>
<th>Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene Glycol</td>
<td>CAS: 111-46-6</td>
<td>Diethylene glycol: ORAL (LD50): Acute: 12565 mg/kg [Hamster.]. DERMAL (LD50): Acute: 11890 mg/kg [Hamster.].</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>GHS Properties</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute toxicity</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>Aspiration Hazard</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>Germ Cell Mutagenicity</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>Serious eye damage/Irritation</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>Skin corrosion/Irritation</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>STOT-RE</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>STOT-SE</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
<tr>
<td>Toxicity for Reproduction</td>
<td>OSHA HCS 2012 • No data available</td>
</tr>
</tbody>
</table>

Target Organs
- None

Route(s) of entry/exposure
- Inhalation, Skin, Eye, Ingestion

Potential Health Effects

Inhalation
- Acute (Immediate): None
- Chronic (Delayed): No data available.

Skin
- Acute (Immediate): May cause mild skin irritation.
- Chronic (Delayed): No data available.
Eye

**Acute (Immediate)** ● May cause mild eye irritation.
**Chronic (Delayed)** ● No data available.

Ingestion

**Acute (Immediate)** ● May cause mild irritation.
**Chronic (Delayed)** ● No data available.

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**Section 12 - Ecological Information**

**Ecotoxicity**
- Bacterial toxicity: No data available
- Fish toxicity: No data available
- Summary: No data available

**Persistence and degradability**
- Bioelimination: No data available
- Summary: No data available
- Behaviour in treatment plants: No data available

**Additional Ecology Data**
- BOD5: No data available
- Phosphorus content: No data available
- Metal content: No data available
- Tested material: No data available
- Additional information: No data available

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**Section 13 - Disposal Considerations**

**Waste treatment methods**

**Product waste** ● Dispose of content and/or container in accordance with local, regional, national, and/or International regulations.

**Packaging waste** ● Dispose of content and/or container in accordance with local, regional, national, and/or International regulations.

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**Section 14 - Transport Information**

**DOT (Domestic surface)**
- Hazard Class or Division: Non-regulated

**IMO/IMDG code (Ocean)**
- Hazard Class Division Number: Non-regulated

**IATA**
- Non-Hazardous for Air Transportation: This material is considered to be non-hazardous for air transportation
**Federal Regulations**


**Clean Air Act - Hazardous Air Pollutants (HAP):** This product does not contain any Hazardous Air Pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

**Clean Air Act - Volatile Organic Compounds (VOC):** This product contains the following SOCMI Intermediate or Final Volatile Organic Compounds (VOC), as defined by the U.S. Clean Air Act Section 111 (40 CFR 50.100).

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>CAA Section 111 Volatile Organic Compounds</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene Glycol</td>
<td>111-46-6</td>
<td>Listed</td>
</tr>
</tbody>
</table>

**Clean Air Act - Ozone Depleting Substances (ODS):** This product neither contains, nor was manufactured with, a Class I or Class II ozone depleting substance (ODS), as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App. A+B).

**Clean Water Act - Priority Pollutants (PP):** This product does not contain any priority pollutants listed under the U.S. Clean Water Act Section 307 (2) (1) Priority Pollutant List (40 CFR 401.15).


**SARA Section 302 Extremely Hazardous Substances (EHS):** This product does not contain any components regulated under Section 302 (40 CFR 355) as Extremely Hazardous Substances.

**SARA Section 304 CERCLA Hazardous Substances:** This product does not contain any components regulated under Section 304 (40 CFR 302) as hazardous chemicals for emergency release notification ("CERCLA" List).

**SARA Section 311/312 Hazard Communication Standard (HCS):** This product is not regulated under Section 311/312HCS (40 CFR 370).

**SARA Section 313 Toxic Chemical List (TCL):** This product does not contain any component(s) listed on the Section 313 Toxic Chemical List.

**TSCA Section 8(b) Inventory Status:** All component(s) comprising this product are either exempt or listed on the TSCA inventory.

**TSCA Section 5(e) Consent Orders:** This product is not subject to a Section 5(e) Consent Order. **TSCA Significant New Use Rule (SNUR):** This product is not subject to a Significant New Use Rule (SNUR). **TSCA Section 5(f):** This product is not subject to a Section 5(f)/6(a) rule.

**TSCA Section 12(b) Export Notification:** This product does not contain any component(s) that are subject to a Section 12(b) Export Notification

**State Regulations**

**California Proposition 65:** This product does not contain any components currently on the California list of Known Carcinogens and Reproductive Toxins.
**Federal and State Regulations:** Illinois toxic substances disclosure to employee act: Propylene Glycol; Rhode Island RTK hazardous substances: Propylene Glycol; Pennsylvania RTK: Propylene Glycol; Minnesota: Propylene Glycol; Massachusetts RTK: Propylene Glycol; Tennessee - Hazardous Right to Know: Propylene Glycol; TSCA 8(b) inventory: Propylene Glycol

**Other Regulations:** OSHA: Hazardous by definition of Hazard Communication Standard (29 CFR 1910.1200). EINECS: This product is on the European Inventory of Existing Commercial Chemical Substances.

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Right-to-Know</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diethylene Glycol</td>
<td>111-46-6</td>
<td>Listed.</td>
</tr>
</tbody>
</table>

**International Regulations**

**Chemical Weapons Convention (CWC):** This product does not contain any component(s) listed under the Chemical Weapons Convention Schedule of Chemicals.

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**Section 16 - Other Information**

<table>
<thead>
<tr>
<th>Last Revision Date</th>
<th>n/a</th>
</tr>
</thead>
<tbody>
<tr>
<td>Preparation Date</td>
<td>04/02/2019</td>
</tr>
</tbody>
</table>

**Disclaimer/Statement of Liability**

The information contained herein is believed to be accurate but is not warranted to be so. Data and calculations are based on information furnished by the manufacturer of the product and manufacturers of the components of the product. Users are advised to confirm in advance of need that information is current, applicable and suited to the circumstance of use. Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Furthermore, vendor assumes no responsibility for injury caused by abnormal use of this material even if reasonable safety procedures are followed. Any questions regarding this product should be directed to the manufacturer of the product as described in Section 1.

- Skin Irritant – Category 2
- Eye Irritant – Category 2
- Specific Target Organ Toxicity – Single Exposure – Respiratory System – Category 3

This product should be stored, handled and used in accordance with good industrial hygiene practices and in conformity with any legal regulations. The information contained herein is based on the present state of our knowledge and is intended to describe our product from the point of view of safety requirements. It should therefore not be construed as guaranteeing specific properties.

**Key to abbreviations**

NDA = No data available.