

VINYL RACK ASSEMBLY INSTRUCTIONS

Tools needed for assembly: A 1/4" drive socket, a wrench with a short extension, a shallow 1/2" socket, a 9/16" socket, a 9/16" open end wrench, a measuring tape and a hammer for tapping in the cap plugs.

Layout parts as shown. During assembly leave all the bolts and nuts loosely tightened until all of the parts are assembled and then tighten them, being careful not to stress the metal. A lock washer goes with every bolt. There are four (4) different lengths of bolts. Make sure to use the proper length bolt at each connection. Make sure the four (4) acorn nuts have a lock washer between them and the loop poles and that these acorn nuts and lock washers are on the face side of the loop poles.

#1 - Start by laying out the four (4) loop poles approximately 6-1/4" apart. All loops are angled up. Notice that on two of the loop poles, the loops are welded to the right inside edge of the poles and these two poles go on the left. On the other two poles, the loop poles go on the right.

#2 - Attach the 22-1/2" tube to the top of the four (4) loop poles.

#3 - Attach the 28" tube (the one with 4 holes) to the bottom of the loop poles, the larger holes are on the bottom.

#4 - Attach the 30" tube to the face of the loop poles, make sure that the acorn nuts and lock washers are also installed on the face side.

#5 - Attach the top of the two 29" tubes to the 30" tube (the end with the angle cut goes on the bottom).

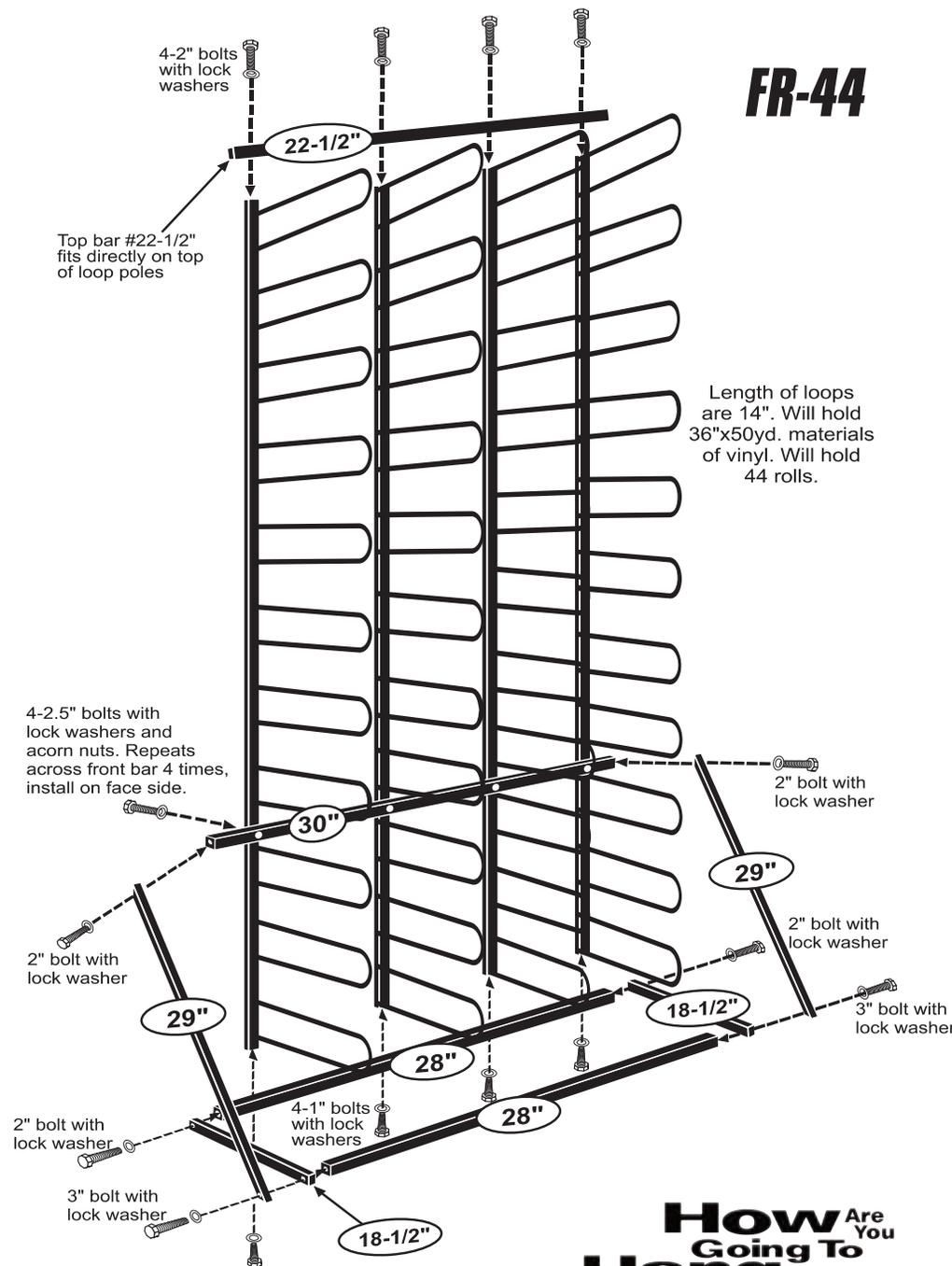
#6 - Attach the back of the 18-1/2" tubes to the 28" tube on the base.

#7 - Attach the 28" tube (the one without the holes) by running the bolt through the bottom of the 29" tube and the front of the 18-1/2" tube.

#8 - Tighten all of the bolts so that the rack becomes rigid. Be careful not to stress the metal.

#9 - Install the plastic cap plugs by tapping them into the ends of all of the tubes except for the bottom ends (45E angle cut) of the 29" tubes.

#10 - Stand the unit up and check to insure that it is rigid. If not, tighten any loose connections.



Parts List

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| (4) 6' loop poles | (4) 1" bolts |
| (1) 22.5" bar with cap plugs | (8) 2" bolts |
| (1) 28" bar with holes | (4) 2.5" bolts |
| (1) 28" bar without holes | (2) 3" bolts |
| (1) 30" bar | (18) lock washers |
| (2) 29" bars with cap plugs | (4) 9/16" acorn nuts |
| (2) 18.5" bars with cap plugs | (8) cap plugs |

How ^{Are} You
Going To
Hang
it Up?

